

## **In the Claims**

Kindly amend the claims to read as follows:

1. (currently amended) A process for the preparation of crystalline Carvedilol Form-II using novel salts of Carvedilol, comprising the steps of:

Reaction of reacting 4-(2,3-epoxy propoxy) carbazole with 2-(2-methoxy phenoxy) ethyl amine in the molar ratio of 1:2.0 to 1:2.5 in an organic solvents selected from monochlorobenzene, ethylene glycol dimethyl ether (monoglyme) or and their mixtures thereof.

Adjustment of adjusting the pH after completion of the reaction with at least one organic acid(s) in the presence of water; and at least one organic solvent(s) and isolation isolating of the produced novel Carvedilol salts,

Treating the Carvedilol salts with at least one base(s) in the presence of water and methylene chloride followed by separation of the organic & aqueous layers. and

D drying of the organic layer followed by removal of the at least one organic solvent and crystallization of the residue in ethyl acetate.
2. (currently amended) A process as claimed in claim 1, wherein the at least one organic acid(s) is selected from oxalic acid and salicylic acid.
3. (currently amended) A process as claimed in claim 1, wherein the pH is adjusted to 2.0 to about 3.0 and preferably between 2.5 to about 2.8.
4. (currently amended) A process as claimed in claim 1, wherein the at least one organic solvent(s) used during pH adjustment is selected from isopropyl acetate, chlorobenzene or and mixtures thereof.

5. (currently amended) A process as claimed in claim 1, wherein the ~~at least one base(s) are~~ ~~is~~ selected from alkali, alkaline metal hydroxides, ammonia, and organic bases such as triethylamine, diethylamine.

6. (currently amended) A process as claimed in claims 1 & 5 wherein the ~~preferred at least one base~~ is aq. ammonia.

7. (currently amended) A process as claimed in claim 1, wherein the novel eCarvedilol salts are carvedilol oxalate and carvedilol salicylate.

8. (currently amended) A process for the preparation of eCarvedilol ~~exalate and carvedilol salicylate salts~~, comprising the steps of:

~~Reaction of reacting 4-(2,3-epoxy propoxy) carbazole with 2-(2-methoxy phenoxy) ethylamine in the molar ratio of 1:2.0 to 1:2.5 in presence of at least one suitable organic solvent(s);~~

~~Adjustment of adjusting the pH after completion of the reaction with at least one organic acid(s) in the presence of water; and at least one organic solvent(s) and isolation of novel isolating the produced Carvedilol salts.~~

9. (currently amended) A process as claimed in claim 8, wherein the ~~at least one organic acid(s)~~ is selected from oxalic acid and salicylic acid.

10. (currently amended) A process as claimed in claim 8, wherein the pH is adjusted to 2.0 to about 3.0 ~~and preferably between 2.5 to about 2.8.~~

11. (currently amended) A process as claimed in claim 8, wherein the ~~at least one organic solvent(s)~~ used during pH adjustment is selected from isopropyl acetate, chlorobenzene or ~~and~~ mixtures thereof.

12. (new) A process as claimed in claim 3, wherein the pH is adjusted to 2.5 to about 2.8.

13 (new) A process as claimed in claim 10, wherein the pH is adjusted to 2.5 to about 2.8.

14 (new) A process as claimed in claim 5 wherein the at least one base is aq. ammonia.